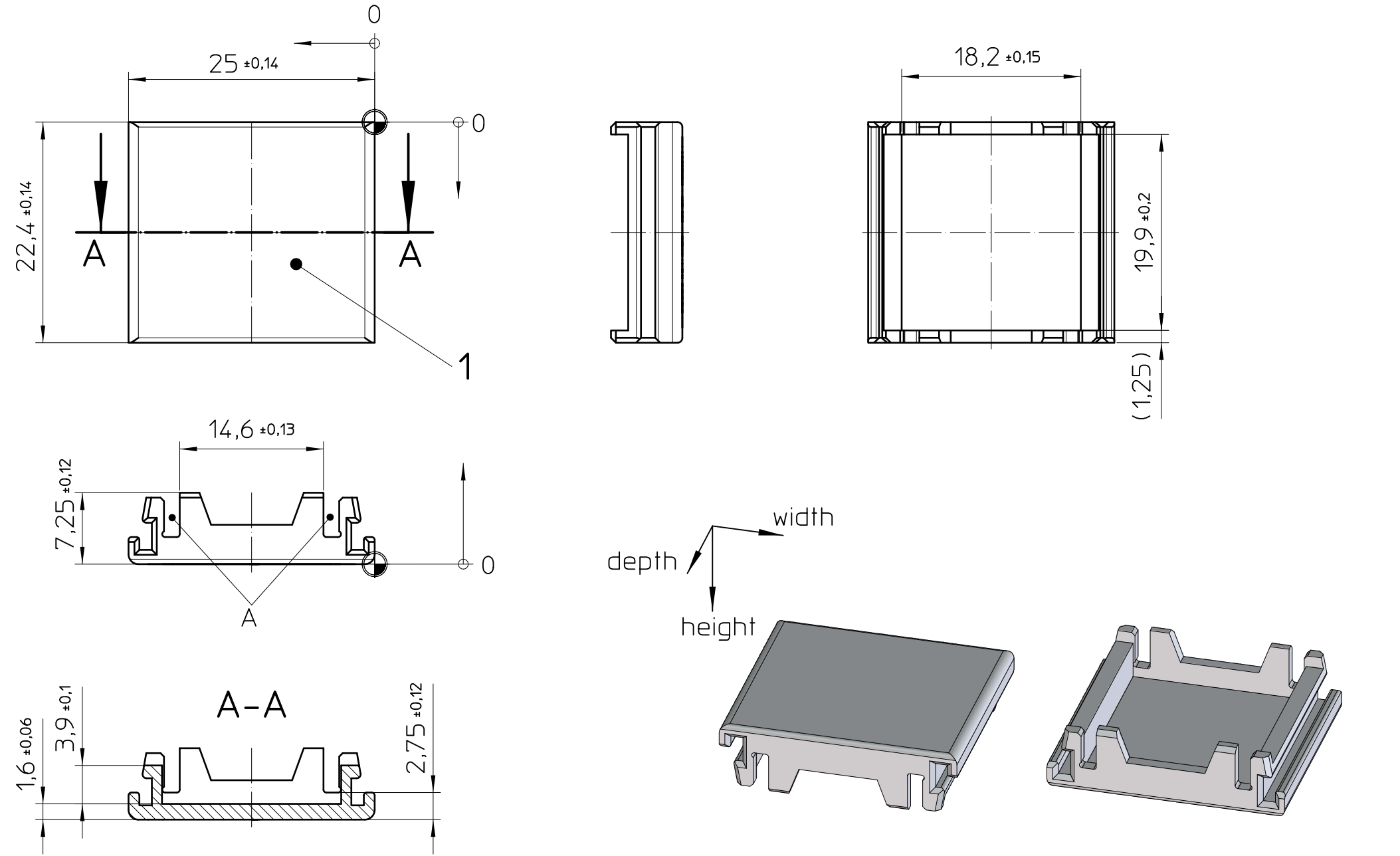
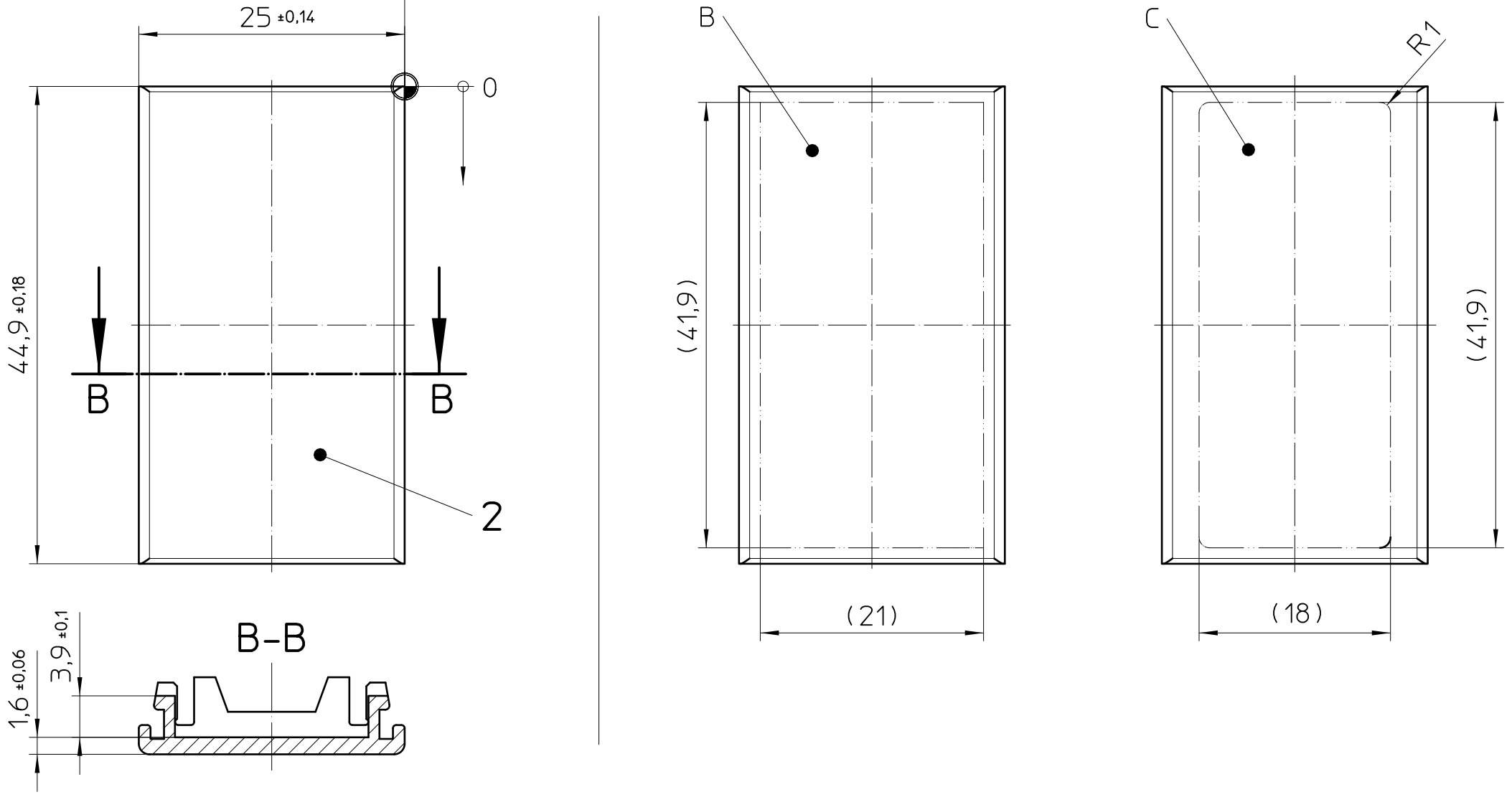


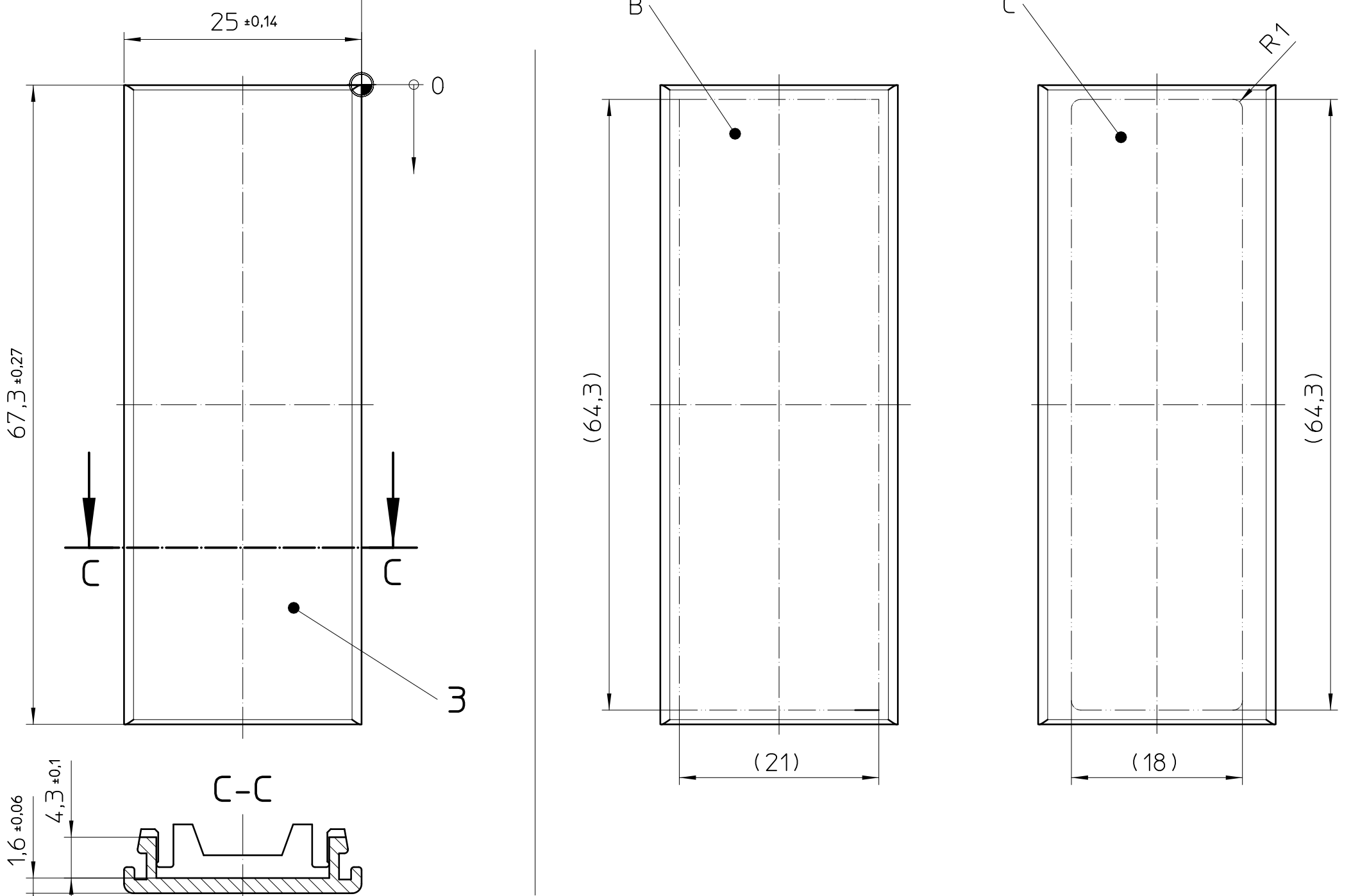
ICS25-F22S



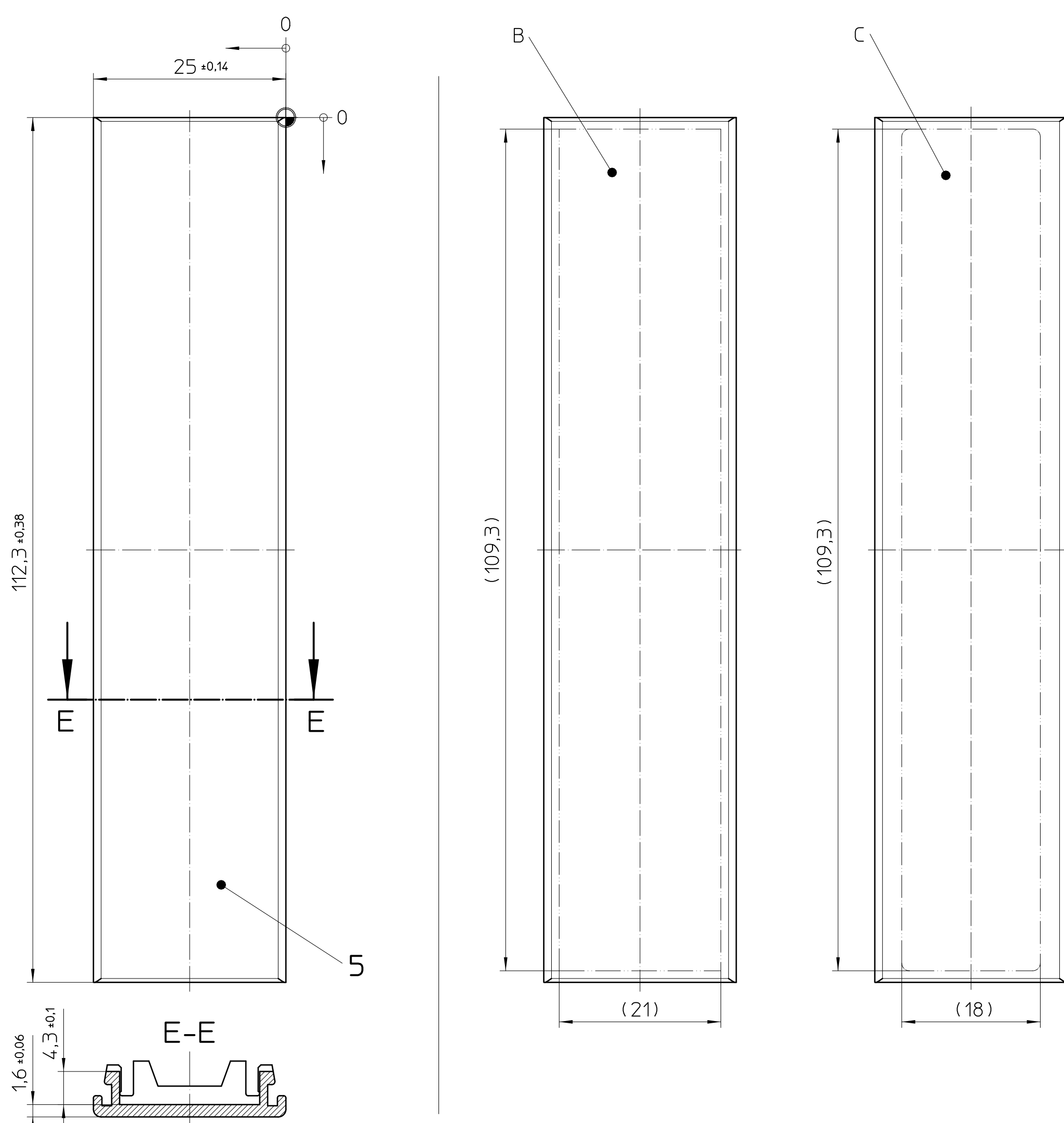
ICS25-F45S



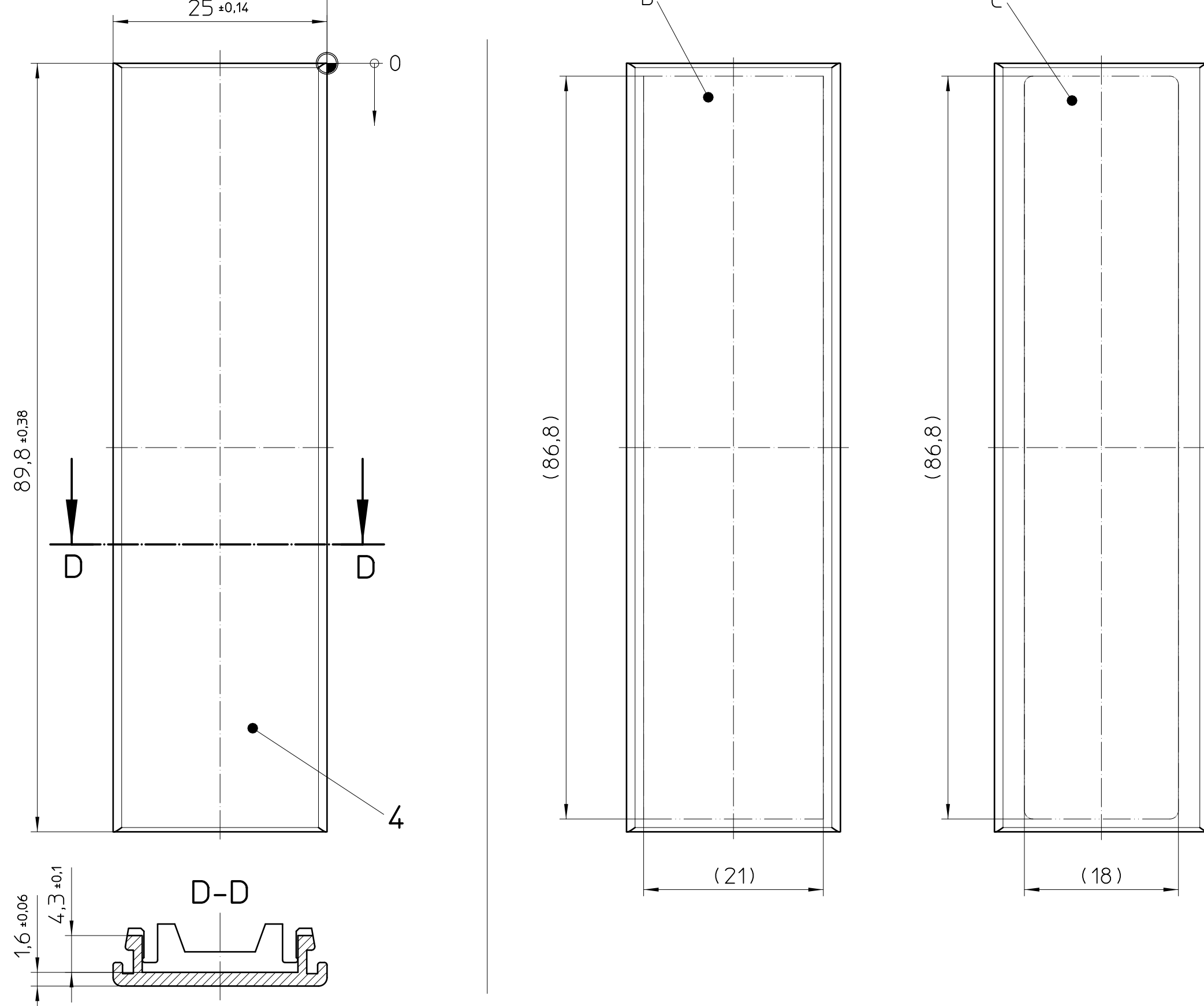
ICS25-F67S



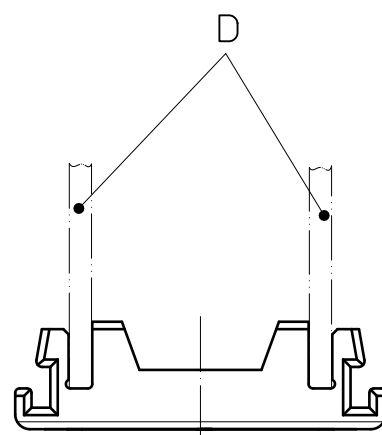
ICS25-F112S



ICS25-F90S



Assembly example



- General Information:
- Simplified representation
  - Document excluded from change process
  - Units are in millimeters [mm] and degrees [°]
  - Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2.
  - PA plastic parts with about 2% (% by weight) moisture content.
  - Workpiece zero point for mechanical processing
  - Tolerances for mechanical processing
    - milling contour to zero point ±0.2
    - milling to milling contour ±0.1
  - Machining radii min. R1, further on request
  - Tolerances for printing DIN ISO 2768-m
  - Web: [www.phoenixcontact.com](http://www.phoenixcontact.com) webcode: #1635
- Additional Information:
- A) PCB guidance
  - B) Marking area only for pad printing, other printing processes on request
  - C) Machining area
  - D) PCB, thickness=1.6 ±0.2

| Pos. | QTY | description | material |
|------|-----|-------------|----------|
| 1    | 1   | ICS25-F22S  | PA       |
| 2    | 1   | ICS25-F45S  | PA       |
| 3    | 1   | ICS25-F67S  | PA       |
| 4    | 1   | ICS25-F90S  | PA       |
| 5    | 1   | ICS25-F112S | PA       |

|        |                       |                                           |                    |              |
|--------|-----------------------|-------------------------------------------|--------------------|--------------|
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|        | ident.-No.<br>1072520 | document-type<br>TECD0C_2D_Productdrawing |                    |              |
| page 1 | of 1                  | description<br>ICS25-F22S-9005            |                    |              |