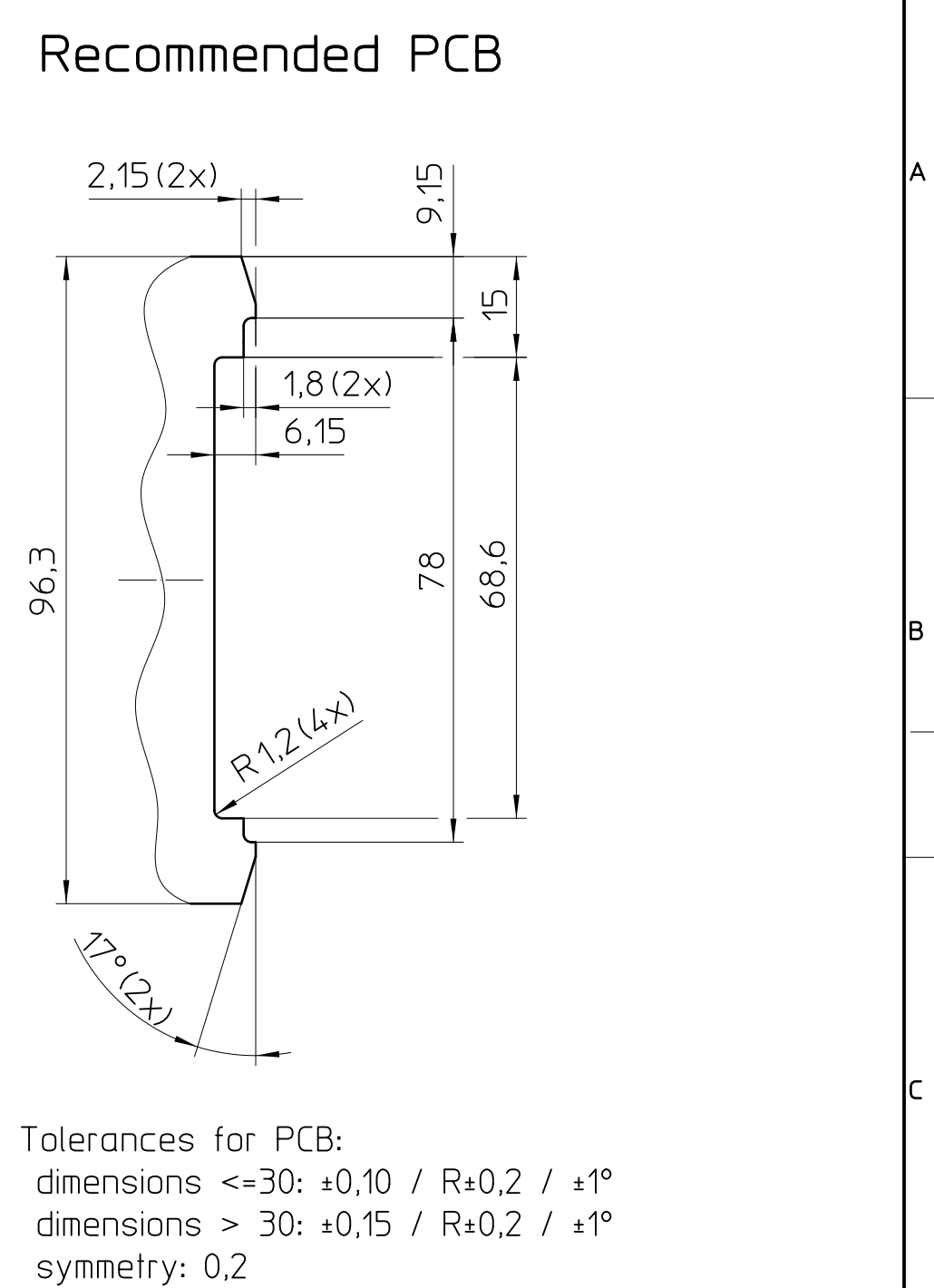
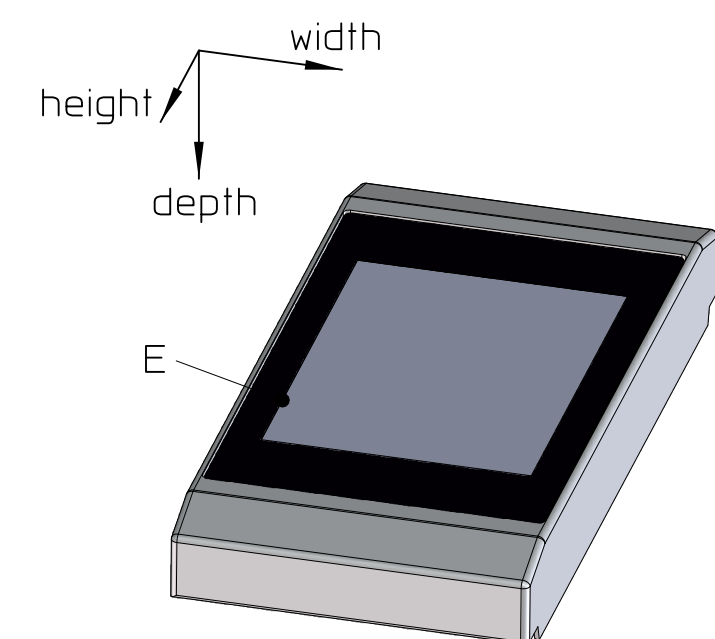


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Tolerances for PCB:
 dimensions ≤ 30 : $\pm 0,10$ / $R \pm 0,2$ / $\pm 1^\circ$
 dimensions > 30 : $\pm 0,15$ / $R \pm 0,2$ / $\pm 1^\circ$
 symmetry: 0,2



- Simplified representation, exemplary shown in gray
- Document excluded from change process
- Units are in millimeters [mm] and degrees [°]
- Tolerances apply in a normal climate according to DIN EN ISO 291-23/50-2, PA plastic parts with about 2% (% by weight) moisture content.
-  Workpiece zero point for marking and machining processing
- Tolerances for machining processing, milling contour to zero point $\pm 0,2$ milling to milling contour $\pm 0,1$
- Machining radii min. R1, further on request
- Tolerances for printing DIN ISO 2768-m
- Web: www.phoenixcontact.com webcode: #1635

- A. PCB t= 1,6±0,2
- B. Max. marking area, only for pad printing,
other printing processes on request.
- C. Max. machining area
- D. Coding
- E. Display 2,4", for more information
see article 1132710

Pos.	QTY	Description	Material
1	1	COVER	PA
2	1	DISPLAY	

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	01313876 / 01	03.04.2025	1:1
 PHOENIX CONTACT	ident.-No.	document-type	
	1077656	TECDOC 2D_Productdrawing	
page 1	of 1	description	
		ICS50-C100X12-D2,4-TRG-7035	